



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

VACUUM TECHNOLOGY, INC.  
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CALIBRATION

Valid To: February 28, 2023

Certificate Number: 1707.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1,5</sup>:

I. Fluid Quantities

| Parameter/Equipment                    | Range   | CMC <sup>2,3,4</sup> (±)  | Comments   |
|--|---|---|--|
| Gas Flow Rate –<br>Measuring Equipment | All Gases   | (1×10 <sup>-9</sup> to 1×10 <sup>-3</sup> ) atm·cm <sup>3</sup> /s  | 4.5 %<br>Primary calibration systems                             |
|  |   | (1×10 <sup>-6</sup> to 100) atm·cm <sup>3</sup> /s                  | 4.3 %<br>Large leak calibration system                           |
|  |   | (1×10 <sup>-10</sup> to 2×10 <sup>-3</sup> ) atm·cm <sup>3</sup> /s | 5 %<br>Automated mass spectrometer comparison calibration system |
| Helium and<br>Hydrogen Only            | (1×10 <sup>-5</sup> to 1×10 <sup>-1</sup> ) atm·cm <sup>3</sup> /s  | 10 %  | Sniffer leak detector  |
|  | (1×10 <sup>-10</sup> to 1×10 <sup>-3</sup> ) atm·cm <sup>3</sup> /s | 12 %  | Manual mass spectrometer comparison calibration system           |
| Nitrogen Only                          | (1×10 <sup>-9</sup> to 3×10 <sup>-5</sup> ) atm·cm <sup>3</sup> /s  | 3.5 %   | Primary calibration system                                       |

| Parameter/Equipment                          | Range  | CMC <sup>2,3,4</sup> (±) | Comments  |
|--|--|--------------------------|---|
| Vacuum Gauges –<br><br>All Gases             | 1×10 <sup>-3</sup> torr to 3000 psig             | 2.5 %                    | VGMS w/ capacitance manometer static comparison         |
|  | (1×10 <sup>-7</sup> to 1×10 <sup>-3</sup> ) torr | 5 %                      | VGMS w/ spinning rotor gauge dynamic comparison         |
| Volume – Measuring Equipment<br><br>Nitrogen | 10 cc to 25 L                                    | 2.5 %                    | Large leak calibration system with gas expansion method |

<sup>1</sup> This laboratory offers commercial calibration service.

<sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>3</sup> In the statement of CMC, percentages are to be read as percent of reading unless otherwise noted.

<sup>4</sup> The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.

<sup>5</sup> This scope meets A2LA's *P112 Flexible Scope Policy*.





## *Accredited Laboratory*

A2LA has accredited

**VACUUM TECHNOLOGY, INC.**

*Oak Ridge, TN*

for technical competence in the field of

**Calibration**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system *(refer to joint ISO-ILAC-IAF Communiqué dated April 2017)*.



Presented this 1<sup>st</sup> day of December 2020.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 1707.01  
Valid to February 28, 2023

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*